

Work Order ID 69722

Wednesday, May 18, 2011 7:53:00 AM



Page 1

Item ID: D350-591-312

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step, Long RH

Start Date: 5/18/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/20/2011 Req'd Qty: 1.00

Customer:

Reference: return to stk

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3272

Rev B

100

0.00

Cor CL 11-5-18



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and type labels as per PPP D350-591-312 CHG001

8 u/05/180

220

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00



Powdercoat

Memo

0.00

Powder Coating

TOUCH UP A/R
GLOSS WHITE B 1114492
PER QSI005

240

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY ONT CANADA K6A 1K7				TC APPROVAL #09-89 TEL: 1-613-632-5200	
P/N	D350-591-312	CHG	CHG002		
DESC.	Heli-Access Step RH High	STC	SH92-6		
LOT	B44132	STC	SH967NE		
MODEL	AS350/355	STC			
MADE IN CANADA					

1 d u/05/14

1 PR 11-5-19

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Customer:

Reference: return to stk

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

250

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

ADD NEW PARTS TO KIT:

2 X D2230-3 B 68080
2 X D3235-1 B 68249
2 X D2618 B 67831
2 X AN5-36A B 117366
4 X AN960JD516 B 117291

Cur of 20

260

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8 w/5/20

*(AD)
RH*

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Start Date: 5/18/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/20/2011 Req'd Qty: 1.00



Customer:

Reference: return to stk

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

270

0.00



Packaging

0.00

Packaging

Memo

REPACKAGE PER PPP
USING NEW B/N
NEW LABELS & PAPERWORK REQ'DIdentify and pack for shipping as per PPPD350-591-312
Location: _____

280

0.00



QC21- Final Inspection - Work Order Release

0.00

QC

Memo

Quality Control

*Per 5/20 ①**11/15/24**mf
11-05-20*

Picklist Print

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Page 1

Work Order ID: 69722

Parent Item: D350-591-312

Parent Item Name: Heli-Access-Step, Long RH

Start Date: 5/18/2011

Required Date: 5/20/2011

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A 04.03.22 New issue [KJ/RF]
 IPP Rev:B 07-06-09 Added D3572-1 JLM
 IPP Rev:C 08-04-02 ECN1163 DD verified by:EC
 IPP Rev:D 08-04-08 ECN1164 DD verified by:cC IPP Rev:D
 fixe route seq in bom DD 10.04.28 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN5-36A Bolt		Purchased	No				Each	103.0000		2			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST341				103					
				117366				103					
AN960JD516 Washer	NAS1149D05631	Purchased	No				Each	0.0000		4			
D2230-3 Lug		Manufactured	No				Each	212.0000		2			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				Return 2010				4					
				62927				2					
				63544				2					
				ST476				208					
				65050				48					
				68246				160					
D2618 Bushing		Manufactured	No				Each	90.0000		2			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST019				90					
				68249				90					

Picklist Print

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Work Order ID: 69722

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Parent Item Name: Heli-Access-Step, Long RH

Start Date: 5/18/2011

Required Date: 5/20/2011

Start Qty: 1.00

Required Qty: 1.00

S D3235-1 Manufactured No Each 123.0000
Mounting Lug

Location	Loc Qty	Loc Code
ST471	123	
67831	23	
68292	100	

2 ✓ *[Signature]*

D350-591-312 Manufactured No Each 7.0000
Heli-Access-Step, Long RH

Location	Loc Qty	Loc Code
FG	2	
39411	2	
FG072	5	
57416	0	
68081	5	

67831
1
44132 *[Signature]* 11/5/11

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Shop Packet Print

Page 2

grr

D 350 591 312 B 44132

- Touch up white

- Parts required Qty

- D 2230 - 3 2

- D 3235 - 1 2

- D 2618 2

- A 25-364 2

- A 29605D 516 4

- New Paper Work

- Re-pack as req'd "New Box Needed"

